



KAMIKAWA



Yamaki Jozo is a family business started as a koji producer in 1902. Over 120 years, we have produced soy sauce and miso following centuries-old methods without additives and preservatives. This is truly our way of production using over 70 huge barrels. Unlike many other organic producers these days who use imported ingredients for low cost, we only use carefully selected Japan-grown sustainable ingredients from our contracted farmers and own organic fields, in order to support local organic farmers and promote sustainable productions symbiotic with nature.



YAMAKI JOZO

Preserve Nature for the Next Generations

2026

**From Soil to Table –
Reliable Quality Ingredients locally sourced**

- ✓ 100% Japan-grown Organic and environment-friendly ingredients from contracted farmers and own fields.
- ✓ Pure and soft local mountain spring water “God Spring Water” used for clear taste
- ✓ 100% Natural Production
FREE from GMO, MSG, Additives, Colorings, Preservatives



Authentic Natural Food Productions in Nature

- ✓ Traditional methods with 70 cedar barrels carried over 100 years
- ✓ Soy sauce lees (by-product) are fully upcycled as organic feed, etc.
- ✓ Awarded by Minister of the Environment’s Grand Prize for our sustainable activities

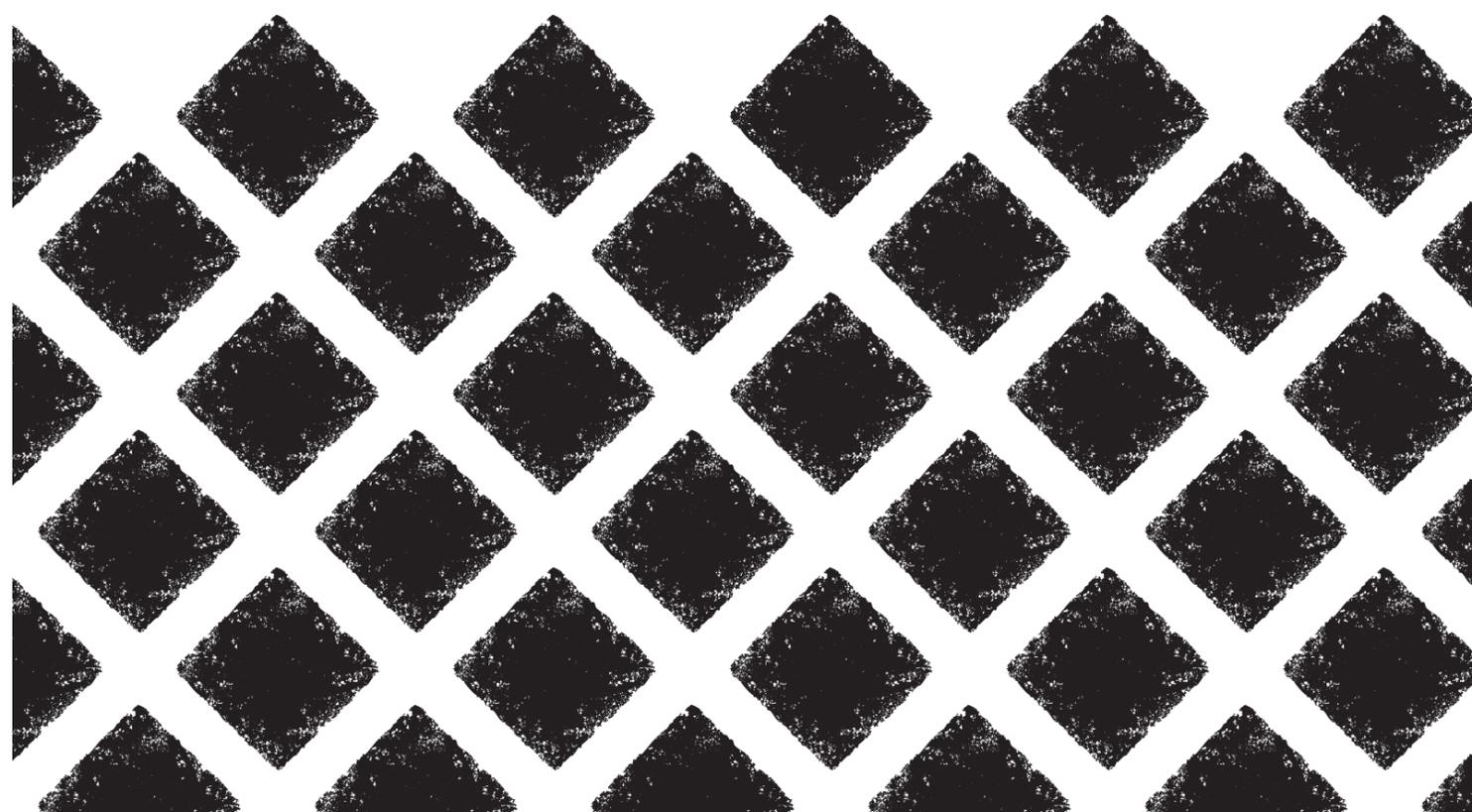
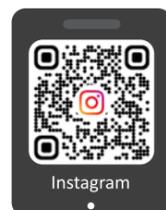
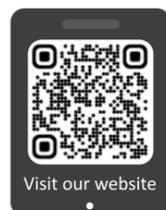


Certifications



YAMAKI JOZO CO.,LTD.

✉ info@yamaki-co.com



Organic Artisanal Shoyu



Organic Soybeans (Japan),
Organic Wheat (Japan),
Sun-Dried Sea Salt, Koji Spores.

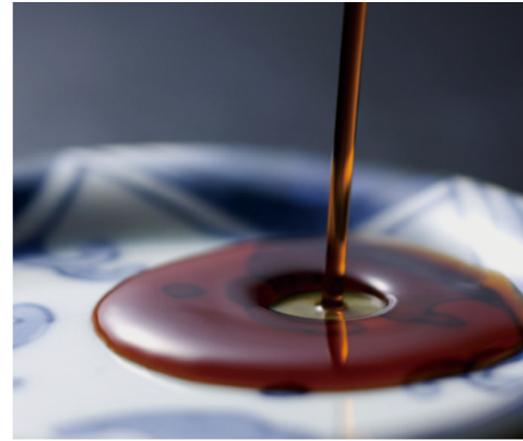
- Shelf Life / Dry - 1Y
- 150ml CasePack-24
- 500ml CasePack-12
- Bulk 10L BIB,18L Can,
1000L SpaceKraft

Organic Artisanal Shoyu



Organic Soybeans (Japan),
Organic Wheat (Japan),
Sun-Dried Sea Salt, Koji Spores.

- Shelf Life / Dry - 1Y
- 5ml×20 CasePack-20
- Bulk 5ml×250 in pillow bag
CasePack-6



Organic Brown Rice Miso-Unpasteurized



Organic Soybeans (Japan),
Organic Brown Rice (Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Dry - 1 Y
- 300g CasePack-12
- 500g CasePack-12
- Bulk 10kg

Organic Barley Miso-Unpasteurized



Organic Soybeans (Japan),
Organic Barley (Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Dry - 1 Y
- 300g CasePack-12
- 500g CasePack-12
- Bulk 10kg

Artisanal Shoyu



Soybeans (Japan),
Wheat (Japan),
Sun-Dried Sea Salt, Koji Spores.

- Shelf Life / Dry - 1 Y
- 1L CasePack-12
- Bulk 10L BIB,18L Can,
1000L SpaceKraft

Arakoshi Nama(Unfiltered,Unpasteurized shoyu)



Soybeans (Japan),
Wheat (Japan),
Sun-Dried Sea Salt, Koji Spores.

- Shelf Life / Chilled-1Y
- 360ml CasePack-12
- Bulk 10L BIB,18L Can,
1000L SpaceKraft

Ume Miso (Plum-flavored miso)



Rice Miso (Soybeans (Japan),
Rice (Japan), Sun-Dried Sea Salt),
Raw Sugar, Plum Paste (Plum,
Sun-Dried Sea Salt).

- Shelf Life / Chilled-1Y
- 120g CasePack-12

Inaka Rice Miso-Unpasteurized



Soybeans (Japan),
Rice (Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Dry-1 Y
- Bulk 2kg, 10kg

Brown Rice Miso-Unpasteurized



Soybeans (Japan),
Brown Rice (Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Dry-1 Y
- Bulk 2kg, 10kg

Organic Warishita



Organic Soy sauce (Organic
Soybeans (Japan), Organic
Wheat (Japan), Sun-Dried Sea
Salt), Organic Fermented
Seasoning, Organic Sugar,
Organic Rice Vinegar.

- Shelf Life / Dry - 1 Y
- 360ml CasePack-12

Organic Shoyu Koji-Unpasteurized



Organic Soy Sauce (Organic
Soybeans (Japan), Organic
Wheat (Japan), Sun-Dried Sea
Salt,Koji Spores),
Rice Koji (Organic Rice(Japan),
Koji Spores), Sun-Dried Sea Salt.

- Shelf Life / Chilled-6M
- 170g CasePack-24

Organic Rice Koji Amazake



Organic Rice(Japan),
Koji Spores.

- Shelf Life / Dry - 1 Y
- 125ml CasePack-18

Organic Freeze-dry Miso Powder



Organic Soybeans (Japan),
Organic Brown Rice(Japan),
Organic Barley(Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Dry - 1.5Y
- 1kg CasePack-10
- Bulk 10kg

Sweet Red Miso Sauce



Organic Sugar,Fermented
Rice Seasoning,
Organic Soybean Miso,
Organic Brown Rice Miso,
Organic Barley Miso .

- Shelf Life / Dry - 1 Y
- 150g CasePack-24
- Bulk 10kg

Organic Rice Koji (Dried)



Organic Rice (Japan),
Koji Spores.

- Shelf Life / Dry-6M,
Chilled-1Y
- 500g CasePack-30
- Bulk 10Kg

Organic Shio Koji-Unpasteurized



Organic Rice(Japan),
Sun-Dried Sea Salt,
Koji Spores.

- Shelf Life / Chilled-1Y
- 170g CasePack-24
- Bulk 10Kg BIB

Organic Rice Koji Amazake



Organic Rice(Japan),
Koji Spores.

- Shelf Life /
Chilled - 6M
- 350g CasePack-20

Organic Instant Ramen(shoyu)



-Organic Non-Fried Noodles-
(Organic Wheat flour (Japan),
Sea Salt, Kansui(Lye Water))

-Organic Soup-
(Organic Soy Sauce, Organic Sesame
Oil, Organic Fermented Rice
Seasoning, Organic Sugar, Sea
Salt, Yeast Extract Powder, Onion
Extract, Garlic Extract, Green Onion
Extract, Pepper, Kelp Powder.)

- Shelf Life / Dry -8M
- 105g CasePack-30

Organic Instant Ramen (Miso)



-Organic Non-Fried Noodles-
(Organic Wheat Flour (Japan),
Sea Salt,Kansui (Lye Water))

-Organic Soup-
(Organic Miso, Organic Soy Sauce,
Organic Sesame Oil, Organic
Fermented Rice Seasoning,
Organic Sugar, Sea Salt, Spices,
Yeast Extract Powder, Garlic
Extract, Kelp Powder.)

- Shelf Life / Dry - 8M
- 115g CasePack-30